

The More You Know



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STOP... In The Name Of... Valves!?!

Do You Know... the difference between a **Travel Stop** and a **Memory Stop**? These terms are NOT interchangeable.

A **Travel Stop** is used to ensure that the valve operates from a full open to a full closed position (0 and 90 degrees) but no further. The stop itself can be as simple as the stop



*Adjustable Memory Stop
on ball valve lever*

tabs cast into a ball valve body. Milwaukee Valve butterfly gear operators also have the set screw arrangements to precisely set the open and closed positions.



Did you also know that Milwaukee Valve actuation includes **ADJUSTABLE** travel stops? These stops are adjustable because there are manufacturing tolerances for all the valve components, and this adjustability makes up for these tolerances.

A **Memory Stop** provides position adjustment when the valve is going to be operated at some position other than full open, such as in a throttling application. This stop can be adjusted throughout the full range of valve travel, but typically is set somewhere beyond 45 degrees open. The valve will still be able to close fully. The term **Memory Stop** comes from the fact



*Adjustable Memory Stop
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that an operator will not have to “remember” the last required position of the valve.

Travel stops should not be used as memory stops and vice versa.

For more information on memory stops or Milwaukee Valve ball and butterfly valves, visit www.MilwaukeeValve.com. For pricing and delivery information, contact your Milwaukee Valve customer service rep today. A complete listing, by territory, can be searched at our website, at www.MilwaukeeValve.com/Find-Sales-Rep/.



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