

Milwaukee Valve Company, LLC 16550 W. Stratton Drive New Berlin, WI 53151 Phone: 262.432.2700 Fax: 262.432.2701 www.milwaukeevalve.com

TECHNICAL BULLETIN

MVTB-23-001 Original Date: 10/17/23

Check Valve Cracking Pressure

In the interest of reducing questions related to cracking pressure, Milwaukee offers the following technical information regarding check valves.

Cracking pressure is the minimum amount of upstream pressure that will overcome the forces of the disc weight and lift it off the seating surface allowing the check valve to begin to open.

Product Type	Product Numbers*	Cracking Pressure
Swing Check	969, 509, 1509, 510, 1510, 515, 1515, 508, 507, F-2974, F-2970, 1570, 3070	¼ psig
Spring Loaded Lift Check	548, 1548	½ psig
Silent Check	1400,1800, 8800	¼ to ½ psig

^{*}Also applies to Ultra-Pure products when applicable.