



# UPBA100/100S 1/4"-3"



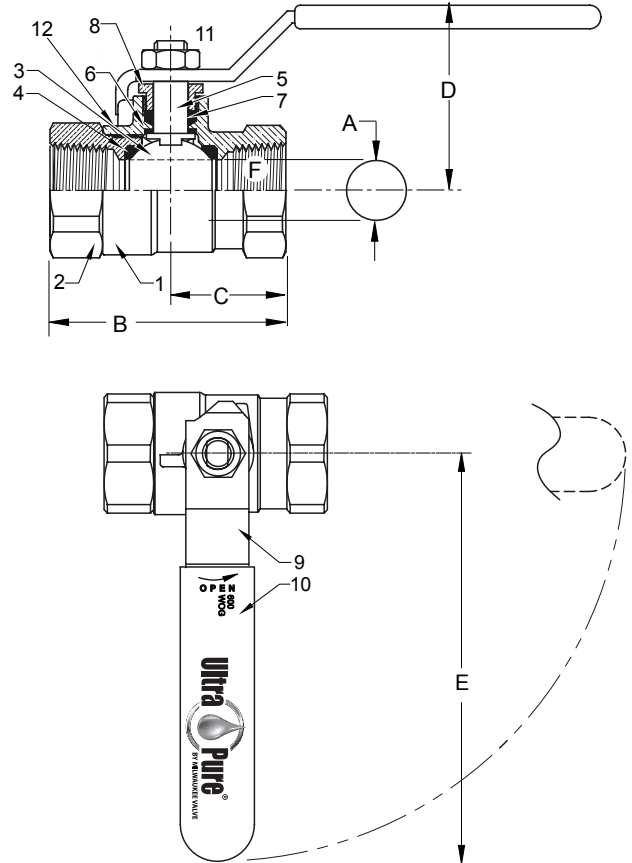
**Bronze Ball Valve For Potable Water**  
**Two Piece**  
**Standard Port (1" - 3") Full Port (1/4" - 3/4")**  
**600 psig WOG**  
**Threaded Ends**  
**Blow-Out Proof Stem**  
**Dimensions and Workmanship Conform to MSS SP-110**

## MATERIAL LIST

ITEM	PART	MATERIAL	ASTM SPEC
1	Body	Cast Bronze	B584 C89833
2	Tailpiece	Cast Bronze	B584 C89833
3	Ball	Brass w/Hard Chrome Plating 316 Stainless Steel (1)	B283 C27450 A276 S31600
4	Seat	RPTFE, 15% Glass filled	Commercial
5	Stem	Brass 316 Stainless Steel (1)(2)	B21 C46400 A276 S31600
6	Thrust Washer	RPTFE, 25% Glass Filled	Commercial
7	Packing	PTFE	Commercial
8	Packing Nut	Brass	B16 C36000
9	Handle	Steel w/Zinc Plating	B633
10	Handle Grip	Vinyl	Commercial
11	Handle Nut	Steel w/Zinc Plating	B633
12*	Body Seal	PTFE	Commercial

(1) Ball and stem are stainless for UPBA100S

(2) Ball and stem are stainless for 2 1/2" & 3" UPBA100



## DIMENSIONS

	UNITS	1/4" DN6	3/8" DN10	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50	2-1/2" DN65	3" DN80
A (DIA)	INCHES	0.38	0.38	0.50	0.76	0.88	1.06	1.31	1.56	2.00	2.31
	mm	10	10	13	19	22	27	33	40	51	59
B	INCHES	1.86	1.86	2.19	2.59	3.17	3.50	3.96	4.30	5.58	6.17
	mm	46	46	54	66	78	86	97	105	142	157
C	INCHES	1.00	1.00	1.10	1.30	1.58	1.74	1.97	2.15	2.79	3.10
	mm	25	25	27	32	39	43	48	53	71	79
D	INCHES	1.78	1.81	1.91	2.08	2.25	2.66	2.84	3.00	3.44	3.84
	mm	44	44	47	51	55	65	70	74	87	98
E	INCHES	3.81	3.81	3.81	4.56	4.56	6.31	6.31	7.19	7.19	7.19
	mm	93	93	93	112	112	155	155	176	176	176
F	THREAD SIZE	1/4" NPT	3/8" NPT	1/2" NPT	3/4" NPT	1" NPT	1-1/4" NPT	1-1/2" NPT	2" NPT	2-1/2" NPT	3" NPT
Cv		7	7	13	30	38	61	87	121	228	305

Note: DN (Diameter Nominal) = Metric equivalent size.

\*2-1/2" & 3" Only.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

The information presented on this sheet is correct at time of publication. Milwaukee Valve reserves the right to change design and/or materials without notice. For our Installation, Operation and Maintenance Manual and the most current product information go to [www.milwaukeevalve.com](http://www.milwaukeevalve.com).

⚠ State of California Prop 65 **WARNING:** Cancer and Reproductive Harm. For more information visit [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov).

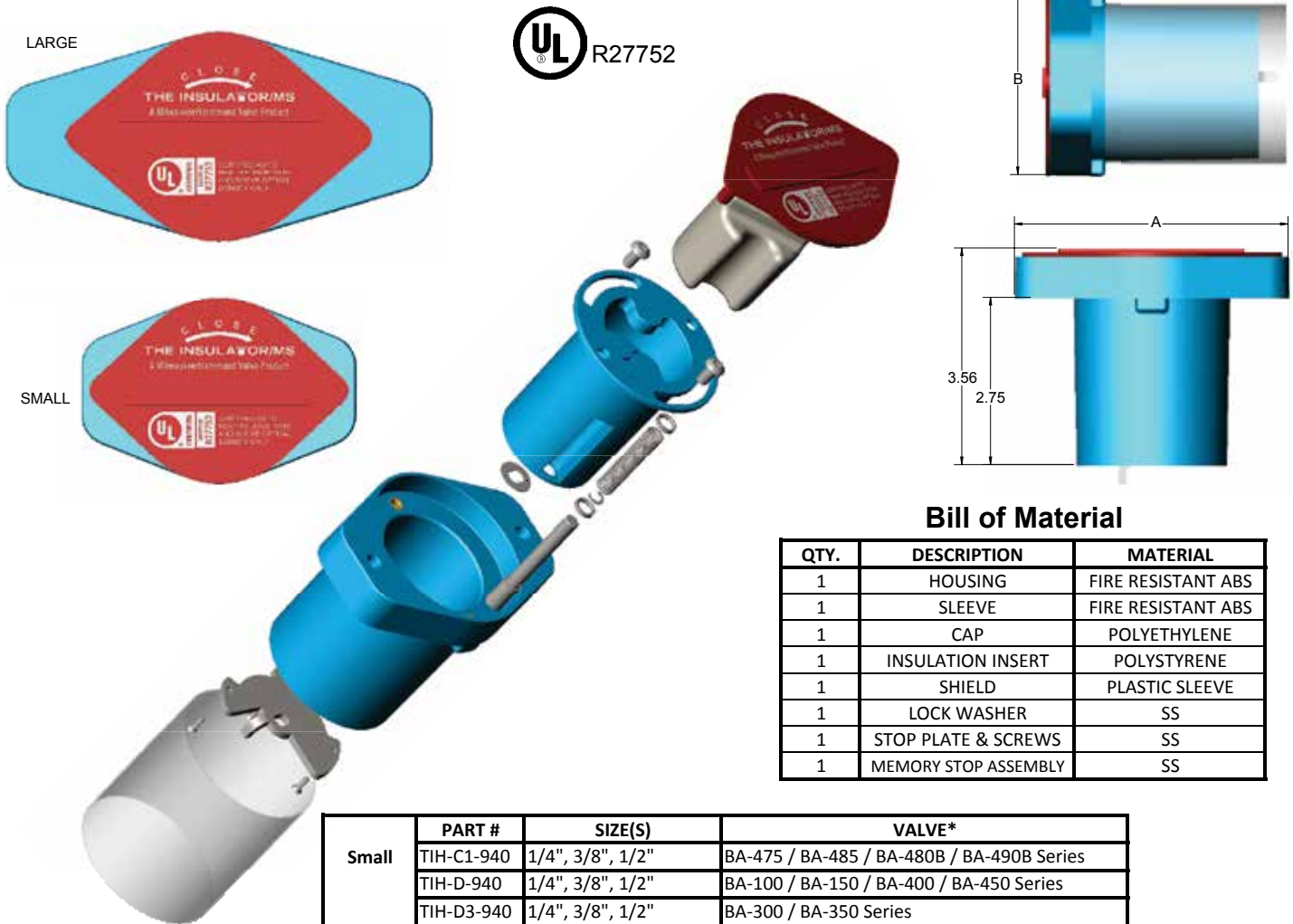


# THE INSULATOR/MS

## Bronze & Brass Ball Valves

Milwaukee Valve's insulated extension handle is designed to prevent condensation and other extraneous moisture from entering your insulated piping system, while also minimizing thermal energy loss from the system via metal extension tubes, levers, and similar parts.

Our handle design incorporates a unique memory stop feature that requires no disassembly or removal of the handle to engage and make adjustments.



**Bill of Material**

QTY.	DESCRIPTION	MATERIAL
1	HOUSING	FIRE RESISTANT ABS
1	SLEEVE	FIRE RESISTANT ABS
1	CAP	POLYETHYLENE
1	INSULATION INSERT	POLYSTYRENE
1	SHIELD	PLASTIC SLEEVE
1	LOCK WASHER	SS
1	STOP PLATE & SCREWS	SS
1	MEMORY STOP ASSEMBLY	SS

	PART #	SIZE(S)	VALVE*
Small	TIH-C1-940	1/4", 3/8", 1/2"	BA-475 / BA-485 / BA-480B / BA-490B Series
	TIH-D-940	1/4", 3/8", 1/2"	BA-100 / BA-150 / BA-400 / BA-450 Series
	TIH-D3-940	1/4", 3/8", 1/2"	BA-300 / BA-350 Series
A - 4.50	TIH-F-940	1"	BA-100 / BA-150 Series
		3/4"	BA-100 / BA-150 / BA-400 / BA-450 Series
	TIH-F3-940	3/4"	BA-300 / BA-350 Series
B - 3.06	TIH-H1-940	3/4", 1", 1 1/4", 1 1/2"	BA-475 / BA-485 / BA-480B / BA-490B Series
Large	TIH-J-940	2"	BA-100 / BA-150 Series
		1 1/4", 1 1/2"	BA-100 / BA-150/BA-400 / BA-450 Series
		1"	BA-400 / BA-450 Series
A - 7.00	TIH-J1-940	2"	BA-475 / BA-485 / BA-480B / BA-490B Series
	TIH-J3-940	1", 1 1/4", 1 1/2"	BA-300 / BA-350 Series
	TIH-K-940	2"	BA-400 / BA-450 Series
B - 3.44	TIH-K3-940	2"	BA-300 / BA-350 Series

To order factory assembled to the valve use suffix TIH

TIH handle is rated to 275°F. Installation of Solder end valves with the TIH installed: slide the plastic sleeve up to avoid contact with the valve body, wrap the TIH handle with a damp cloth to protect and draw heat away while directing the flame away from the center of the valve during heating.

\*Will fit our equivalent Ultrapure Low Lead Valves.

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