



**Bronze Ball Valve For Potable Water  
Three Piece  
Full Port  
600 psig WOG  
Solder Ends  
Blow-Out Proof Stem**

# UPBA350/350S 3/8"-3"

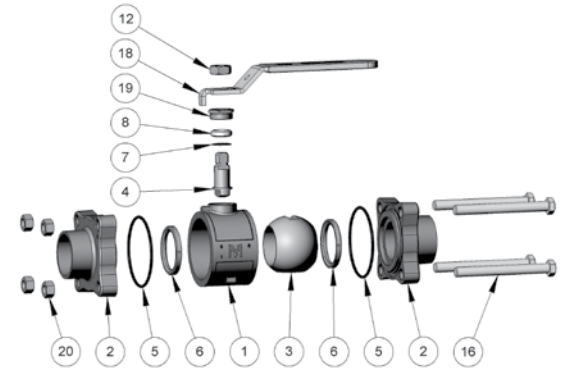
**Dimensions and Workmanship Conform to MSS SP-110**



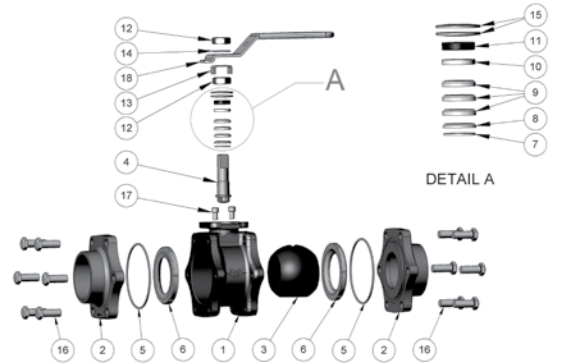
## MATERIALS LIST

| ITEM | PART                   | MODEL/SIZE         | MATERIALS                    | ASTM SPEC.      |
|------|------------------------|--------------------|------------------------------|-----------------|
| 1    | Body                   | UPBA350 & UPBA350S | Cast Bronze                  | B584 C89833     |
| 2    | Tailpiece              | UPBA350 & UPBA350S | Cast Bronze                  | B584 C89833     |
| 3    | Ball                   | UPBA350            | Brass w/Hard Chrome Plating  | B283 C27450     |
|      |                        | UPBA350S           | 316 Stainless Steel          | A276 S31630     |
| 4    | Stem                   | UPBA350            | Brass                        | B21 C46400, H02 |
|      |                        | UPBA350S           | 316 Stainless Steel          | A276 S31630     |
| 5    | O-Ring                 | UPBA350 & UPBA350S | Viton                        | Commercial      |
| 6    | Seat                   | UPBA350 & UPBA350S | 15 % Glass RPTFE             | Commercial      |
| 7    | Thrust, Washer         | UPBA350 & UPBA350S | 25% Glass RPTFE              | Commercial      |
| 8    | Packing Male           | 2- 1/2"-3"         | PTFE                         | Commercial      |
|      | Packing                | 3/8"-2"            | PTFE                         | Commercial      |
| 9    | Packing, "V"           | UPBA350 & UPBA350S | PTFE                         | Commercial      |
| 10   | Packing, Female        | UPBA350 & UPBA350S | PTFE                         | Commercial      |
| 11   | Packing Follower       | UPBA350 & UPBA350S | Brass                        | B16 C36000      |
| 12   | Hex Jam Nut            | UPBA350 & UPBA350S | Stainless Steel              | Commercial      |
| 13   | Nut Locker             | UPBA350 & UPBA350S | Stainless Steel TYP. 301/302 | Commercial      |
| 14   | Washer, Internal Tooth | UPBA350 & UPBA350S | Stainless Steel              | Commercial      |
| 15   | Belleville, Washer     | UPBA350 & UPBA350S | Stainless Steel 17-7 PH      | Commercial      |
| 16   | Hex Head Cap Screw     | UPBA350 & UPBA350S | Steel                        | SAE, Grade 8    |
| 17   | Socket Head Cap Screw  | 2-1/2"-3"          | Carbon Steel                 | Commercial      |
| 18   | Handle Assy            | UPBA350 & UPBA350S |                              |                 |
| 19   | Gland Nut              | 3/8"-2"            | Brass                        | B16 C36000      |
| 20   | Hex Nut                | 3/8"-2"            | Steel                        | SAE 5140        |

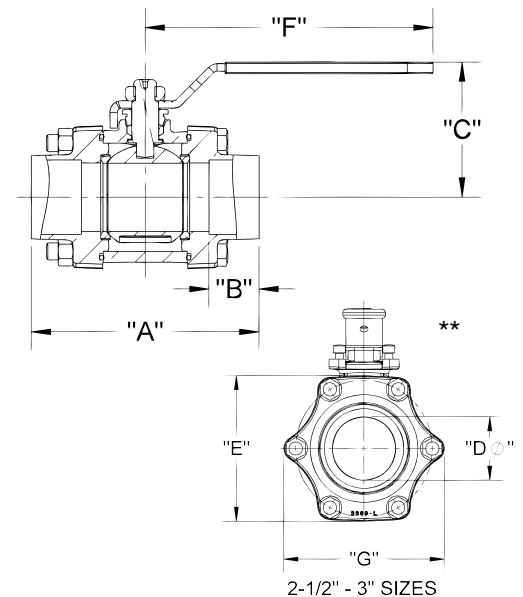
(1) Ball and stem are stainless for UPBA350S



3/8" THRU 2"



2-1/2" THRU 3"



## DIMENSIONS

|    | UNITS  | 3/8" | 1/2" | 3/4" | 1"   | 1-1/4" | 1-1/2" | 2"   | 2-1/2" | 3"   |
|----|--------|------|------|------|------|--------|--------|------|--------|------|
|    |        | DN10 | DN15 | DN20 | DN25 | DN32   | DN40   | DN50 | DN65   | DN80 |
| A  | INCHES | 2.68 | 3.02 | 3.56 | 3.81 | 4.66   | 5.00   | 5.70 | 7.01   | 7.01 |
|    | mm     | 68   | 77   | 90   | 97   | 118    | 127    | 145  | 178    | 178  |
| B  | INCHES | 0.44 | 0.51 | 0.76 | 0.92 | 0.98   | 1.10   | 1.35 | 1.48   | 1.67 |
|    | mm     | 11   | 13   | 19   | 23   | 25     | 28     | 34   | 38     | 42   |
| C  | INCHES | 1.85 | 1.85 | 2.20 | 2.65 | 2.79   | 2.97   | 3.47 | 5.44   | 5.44 |
|    | mm     | 47   | 47   | 56   | 67   | 71     | 75     | 88   | 138    | 138  |
| D  | INCHES | 0.45 | 0.50 | 0.75 | 1.00 | 1.25   | 1.50   | 2.00 | 2.50   | 2.50 |
|    | mm     | 11   | 13   | 19   | 25   | 32     | 38     | 51   | 64     | 64   |
| E  | INCHES | 1.32 | 1.32 | 2.13 | 2.41 | 2.94   | 3.13   | 3.86 | 5.74   | 5.74 |
|    | mm     | 34   | 34   | 54   | 61   | 75     | 80     | 98   | 146    | 146  |
| F  | INCHES | 3.80 | 3.80 | 4.55 | 6.32 | 6.32   | 6.32   | 7.20 | 8.10   | 8.10 |
|    | mm     | 96   | 96   | 116  | 160  | 160    | 160    | 183  | 206    | 206  |
| G  | INCHES | 1.92 | 1.92 | 2.13 | 2.41 | 2.94   | 3.13   | 3.86 | 6.31   | 6.31 |
|    | mm     | 49   | 49   | 54   | 61   | 75     | 80     | 98   | 160    | 160  |
| Cv |        | 7    | 17   | 31   | 60   | 110    | 185    | 360  | 390    | 390  |

\*3" is standard Port.

\*\*2-1/2" & 3" Only.

**Note:** Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content  $\leq 0.25\%$ . Source: California Health and Safety Code (116875).

The information presented on this sheet is correct at time of publication. Milwaukee Valve reserves the right to change design and/or materials without notice. For our Installation, Operation and Maintenance Manual and the most current product information go to [www.milwaukeevalve.com](http://www.milwaukeevalve.com).

⚠ State of California Prop 65 **WARNING:** Cancer and Reproductive Harm. For more information visit [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov).



# OPTIONS

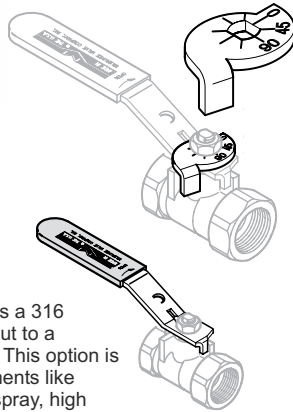
UPBA100/150 / BA100/150  
 UPBA300/350 / BA300/350  
 UPBA400/450 / BA400/450

## TIH THE INSULATOR/MS® Extension Handle

The **THE INSULATOR/MS®** extension handle is designed to prevent condensation and other extraneous moisture from entering the insulated piping system, while also minimizing thermal energy loss from the system via metal extension tubes, levers, and similar parts.



The design incorporates a unique memory stop feature that requires no disassembly or removal of the handle to engage and make adjustments.



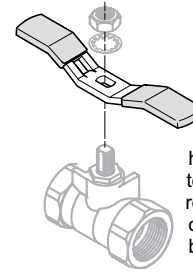
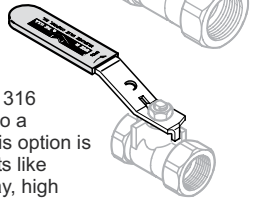
## XLD Locking Extension



The -XLD extended locking handle is made of robust plated steel and provides additional safety benefits for the user. The handle can be locked in both the open and closed positions. Extension length provides for handle clearance above standard piping insulation thicknesses.

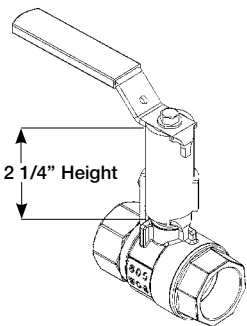
## SH Stainless Steel Handle

The "SH" handle option adds a 316 stainless steel handle and nut to a standard bronze ball valve. This option is intended for harsh environments like areas subject to salt water spray, high humidity, harsh cleaning chemicals, etc.



## TH Tee Handle

Tee handles offer the same installation space savings as oval handles, with a slightly shorter end to end dimension. Tee handles require more handle force to operate, so accidental openings can be reduced.

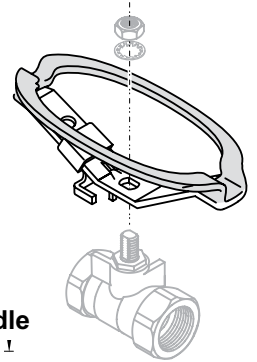


## XM Extension Handle with Memory Stop

The "XM" stem extension is all-metallic with an adjustable memory stop. This option is designed for installations where pipe insulation would make standard handles inoperable. The adjustable memory stop allows the valve opening to be limited to a preset position. This option can be ordered with or without the memory stop.

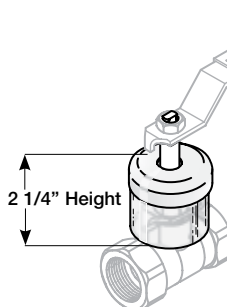
## OH & LO Milwaukee offers two styles of oval handles, standard oval and a padlocking oval design.

Oval handles can prevent accidental valve operations, since they have less projection than a lever handle, and require more turning force to operate. OSHA requires the use of oval handles in many installations for safety reasons. The locking handle design will accommodate a standard 5/16" pad-lock or other types of valve lockouts.



## OH Oval Handle

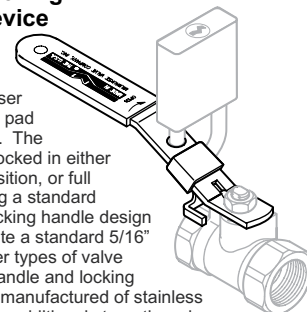
## XH Extension Stem



The "XH" stem extension is simple and effective design. This option is designed for installations where pipe insulation would make standard handles inoperable. The external plastic shield helps to keep the insulation away from the stem extension, providing years of trouble free operation.

## LD Locking Device

The "LD" Locking Handle offers the end user the security of a pad lockable handle. The handle can be locked in either the full open position, or full closed by adding a standard padlock. The locking handle design will accommodate a standard 5/16" pad-lock or other types of valve lockouts. The handle and locking device are also manufactured of stainless steel material for additional strength and corrosion resistance.



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